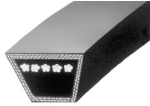


**Belts**

**Fractional Horsepower Belt Series**

**3L Belts**



Mfg Part No	Outside Length (in)	Pitch Length (in)
3L110 to 3L630	11.0 to 63.0	10.3 to 62.3

**4L Belts**

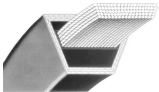
Mfg Part No	Outside Length (in)	Pitch Length (in)
4L170 to 4L1000	17.0 to 100.0	16.0 to 99.0

**5L Belts**

Mfg Part No	Outside Length (in)	Pitch Length (in)
5L230 to 5L1000	23.0 to 100.0	21.8 to 98.8

**Super Gripbelts**

**A Belts**



Mfg Part No	Outside Length (in)	Pitch Length (in)
A21 to A180	23.2 to 182.2	22.3 to 181.3

**B Belts**

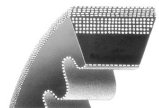
Mfg Part No	Outside Length (in)	Pitch Length (in)
B25 to B360	28.0 to 361.5	26.8 to 360.3

**C Belts**

Mfg Part No	Outside Length (in)	Pitch Length (in)
C51 to C660	55.2 to 662.7	53.9 to 660.8

**Gripnotch Belts**

**AX Belts**



Mfg Part No	Outside Length (in)	Pitch Length (in)
AX20 to AX180	22.2 to 182.2	21.3 to 181.3

**BX Belts**

Mfg Part No	Outside Length (in)	Pitch Length (in)
BX28 to BX300	31.0 to 301.5	29.8 to 300.3

**CX Belts**

Mfg Part No	Outside Length (in)	Pitch Length (in)
CX51 to CX360	55.2 to 364.2	53.9 to 362.9

**358 Gripbelts**

**3VX Belts**

Mfg Part No	Outside Length (in)
3VX250 to 3VX1400	25.0 to 140.0

**5V Belts**

Mfg Part No	Outside Length (in)
5V2120 to 5V3550	212.0 to 355.0

**5VX Belts**



Mfg Part No	Outside Length (in)
5VX450 to 5VX2000	45.0 to 200.0

**Bearings**

**2 Bolt Flange**



Bore Size (in)
15/16
1 3/16
1 5/16
1 7/16
1 13/16

**4 Bolt Flange**



Bore Size (in)
1 11/16
2 3/16
2 7/16

**Pillow Block Bearings**



Bore Size (in)
1 3/16
1 7/16
1 11/16
2 3/16

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## Sheaves

### AL Sheaves

Finished Bore; For 4L or A Belts



Mfg Part No	Outside Dia (in)	Pitch Dia (in)	Bore Size (in)
AL54 to AL124	4.93 to 11.93	4.78 to 11.78	5/8 to 1

### AK Sheaves

Finished Bore; For 4L or A Belts (3L as indicated)

Mfg Part No	Outside Dia (in)	Datum Dia A/4L Belts (in)	Pitch Dia 3L Belts (in)	Bore Size (in)
AK17 to AK184	1.75 to 18.25	1.50 to 18.00	1.16 to 17.66	1/2 to 1 7/16

### AKH Sheaves

Split Taper Bushing; For 4L or A Belts (3L as indicated)

Mfg Part No	Outside Dia (in)	Datum Dia A/4L Belts (in)	Pitch Dia 3L Belts (in)	Bushing
AK30H to AK184H	3.05 to 18.25	2.80 to 18.00	2.46 to 17.66	H

### BK Sheaves

Finished Bore; For 4L or A, 5L or B Belts

Mfg Part No	Outside Dia (in)	Datum Dia A/4L Belts (in)	Pitch Dia 5L/B Belts (in)	Bore Size (in)
BK24 to BK190	2.40 to 18.75	1.8 to 18.0	2.2 to 18.4	1/2 to 1 7/16

### BKH Sheaves

Split Taper Bushings; For 4L or A, 5L or B Belts

Mfg Part No	Outside Dia (in)	Datum Dia A/4L Belts (in)	Pitch Dia 5L/B Belts (in)	Bushing
BK30H to BK190H	3.15 to 18.75	2.4 to 18.0	2.8 to 18.4	H

### QD Sheaves

Bushed; For A and B Belts.

Mfg Part No	Outside Dia (in)	Datum Dia A Belts (in)	Datum Dia B Belts (in)	Bushing
1B52SDS to 1B136SDS	5.55 to 13.95	4.8 to 13.2	5.2 to 13.6	SDS
1B160SK to 1B200SK	16.35 to 20.25	15.6 to 19.6	16.0 to 20.0	SK

### 1TB Sheaves

Bushed; For A and B Belts.



Mfg Part No	Outside Dia (in)	Dia A Belts (in)	Datum Dia B Belts (in)	Bushing
1TB36 to 1TB110	3.95 to 11.35	3.2 to 10.6	3.6 to 11.0	P1
1TB124 to 1TB250	12.75 to 25.35	12.0 to 24.5	12.4 to 25.0	Q1

### B5V Sheaves

Bushed; For A, B, and 5V Belts.

Mfg Part No	Outside Dia (in)	Datum Dia A Belts (in)	Datum Dia B Belts (in)	Pitch Dia 5V Belts (in)
1B5V42 to 1B5V44	4.48 to 4.68	3.80 to 4.00	4.20 to 4.40	4.3 to 4.5
1B5V46 to 1B5V278	4.88 to 28.08	4.20 to 27.30	4.60 to 27.80	4.7 to 27.9

### 2AK Sheaves

Finished Bore; For 4L or A Belts (3L as indicated)

Mfg Part No	Outside Dia (in)	Datum Dia A/4L Belts (in)	Pitch Dia 3L/B Belts (in)	Bore Size (in)
2AK20 to 2AK184	2.00 to 18.25	1.8 to 18.0	1.46 to 17.66	1/2 to 1 7/16

### 1VP Cast Iron Sheaves

Single Groove Variable Pitch Sheaves for "3L", "4L", "5L", "A", "B", and "5V" Belts



Mfg Part No	Outside Dia (in)	Bore Size (in)
1VP25 to 1VP75A	2.32 to 7.50	1/2 to 1-5/8

### 2VP Cast Iron Sheaves

Two Groove Variable Pitch Sheaves for "3L", "4L", "5L", "A", "B", and "5V" Belts

Mfg Part No	Outside Dia (in)	Bore Size (in)
2VP36 to 2VP75A	3.35 to 7.50	1/2 to 1-5/8

### VL Cast Iron Sheaves

Stock "VL" Variable Pitch Sheaves

Mfg Part No	Outside Dia (in)	Bore Size (in)
1VL25 to 1VL44	2.50 to 4.15	1/2 to 7/8

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