

DuPont Refrigerants Replacement Guide

<u>R-22 Replacements:</u>	<u>Refrigerant Type (Lubricant):</u>	<u>Application [equipment type: new, retrofit] (Evaporator Temperature: LT, MT, HT):</u>
ISCEON® MO29 (R-422D)	HFC/HC Blend (MO, AB, or POE)	DX Water Chillers [retrofit]; Commercial, Industrial, & Residential A/C [retrofit]; Commercial & Industrial Refrigeration [retrofit] (LT, MT, HT)
ISCEON® MO79 (R-422A)	HFC/HC Blend (MO, AB, or POE)	Commercial & Industrial Refrigeration [retrofit] (LT, MT)
ISCEON® MO59 (R-417A)	HFC/HC Blend (MO, AB, or POE)	Commercial & Industrial A/C (retrofit); Commercial Refrigeration [retrofit] (MT, HT)
Suva® 410A (R-410A)	HFC Blend (POE)	Commercial & Residential A/C, Heat Pumps [new equipment only] (MT, HT)
Suva® 407C (R-407C)	HFC Blend (POE)	Commercial & Residential A/C [new, retrofit]; Commercial Refrigeration [new] (MT, HT)

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R-502 Replacements:

Refrigerant Type (Lubricant):

Application [equipment type--new, retrofit] (Evaporator Temperature: LT, MT, HT):

ISCEON® MO79 (R-422A)

**HFC/HC Blend
(MO, AB, or POE)**

**Commercial & Industrial Refrigeration
[retrofit] (LT) – NOTE: also replaces HP80
and R-408A**

Suva® 404A (R-404A)

**HFC Blend
(POE)**

**Commercial & Industrial Refrigeration
[new & retrofit](LT, MT)**

Suva® 507 (R-507)

**HFC Blend
(POE)**

**Commercial & Industrial Refrigeration
[new & retrofit] (LT, MT)**

Suva® HP80 (R-402A)

**HCFC Blend
(AB, MO)**

**Commercial & Industrial Refrigeration
[service] (LT, MT)**

Suva® 408A (R-408A)

**HCFC Blend
(AB, MO)**

**Commercial & Industrial Refrigeration
[service] (LT, MT)**