

3RK1-031A-TAC

CFC, R-12, 60Hz, 3- Phase, 208/230 V
High Temp



Production Status: This compressor and/or application of this compressor is not available to U.S. OEM customers. A field replacement is currently available through a U.S. Emerson Climate Technologies Wholesaler. Please check with your local Emerson Climate Technologies Representative for international availability. **Service Parts**

| <u>Reference</u> | <u>Component</u> | <u>Quantity</u> | <u>Description</u> | <u>Comment</u> |
|------------------|------------------|-----------------|--------------------------|----------------------------------|
| 28 | 003-0020-04 | 1 | PLATE-DISCHARGE MUFFLER | |
| 7 | 005-0001-00 | 1 | COVER-TERMINAL BOX | |
| 15 | 013-0010-00 | 1 | SCREEN-STRAINER | |
| 16 | 020-0012-10 | 1 | GASKET-SERVICE VALVE | DISCHARGE |
| 99 | 020-0012-11 | 2 | GASKET-SERVICE VALVE | GASKET REQUIRED ON BOTH SIDES OF |
| 13 | 020-0012-11 | 1 | GASKET-SERVICE VALVE | SUCTION |
| 27 | 020-0012-11 | 1 | GASKET-SERVICE VALVE | SUCTION |
| 6 | 020-0054-00 | 1 | GASKET-STATOR COVER | |
| 3 | 020-0113-00 | 1 | GASKET-VALVE PLATE | |
| 5 | 020-0159-00 | 1 | GASKET-BOTTOM PLATE | |
| 1 | 020-0612-00 | 1 | GASKET-CYLINDER HEAD | |
| 4 | 020-0749-00 | 1 | GASKET-HOUSING COVER | |
| 8 | 062-0001-00 | 1 | BOX-TERMINAL | |
| 11 | 521-0017-00 | 1 | TERMINAL-FUSED CLUSTER | |
| 12 | 521-0067-01 | 1 | TERMINAL-INSULATOR ASSM | |
| 21 | 527-0007-00 | 1 | SPACER-MOUNTING ASSM | |
| 10 | 580-0052-01 | 1 | BOARD-TERMINAL ASSM | |
| 20 | 918-0009-00 | 1 | HEATER-CRANKCASE 120V | 120V 65W BOLT ON |
| 20 | 918-0009-01 | 1 | HEATER CRANKCASE 240V | 65W BOLT ON |
| 9 | 971-0090-02 | 1 | PROTECTOR KIT | |
| 19 | 998-0002-04 | 1 | SIGHT GLASS KIT | |
| 14 | 998-0510-13 | 1 | SERV VALVE KIT 1 1/8 SWT | 2 BOLT SUCTION |
| 17 | 998-0510-23 | 1 | SERV VALVE KIT 5/8 FL | 2 BOLT DISCHARGE |
| 2 | 998-0661-20 | 1 | VALVE PLATE KIT | |
| 99 | 998-0669-25 | 1 | GASKET SET | |
| 18 | 998-5100-34 | 1 | SUCT & DISCH VALVE KIT | WITH VALVES BOLTS & GASKETS |

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06/09/2015