PART NO. DCAJ-126

SUCTION or PROCESS – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .378–.381 (9.6–9.7)
x .844–.906 (21.4–23.0)
PLUG, –4

D or E

.156–.281
4.0–7.1

8.281–8.344 RAD
210.3–211.9

4.793–4.833
121.7–122.8

.750–.760 DIA.
19.1–19.3
(4) HOLES

2.813–3.313
71.5–84.2

2.406–2.469 RAD
61.1–62.7

2.813–3.063
71.5–77.8

3.500–3.750
88.9–95.3

2.313–2.813
58.8–71.5

13.281–13.344 RAD
337.3–338.9

8.531–8.719
216.7–221.5

7.969–8.031
202.4–204.0

3.594–3.844
91.3–97.6

6.946–7.008
176.4–178.0

.594–.656 RAD
15.1–16.7
(4) PLACES

.865–.885 DIA.
22.0–22.5
(3) KNOCKOUTS

2.531–2.594
64.3–65.9

2.938–3.188
74.6–81.0

5.063–5.125
128.6–130.2

6.406–6.594
162.7–167.5

DISCHARGE – COPPER
O.D. – .373–.377 (9.5–9.6)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .253–.256 (6.4–6.5□
x .469–.531 (11.9–13.5□
PLUG, –2 HAND FORM

3.531–3.906
89.7–99.2

A

B

C

.188–.250
4.8–6.4 (2) BRK'TS.

.156–.281
4.0–7.1

D or E

7.750–7.813
196.9–198.5

9.844–9.969
250.0–253.2

SUCTION or PROCESS – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .378–.381 (9.6–9.7)
x .844–.906 (21.4–23.0)
PLUG, –4

NOTE!

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A–B" & "A–C" FOR PROCESSING.

AJ

Q.A. SYMBOLS
✱ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

NOTE!

1. SEE DWG. #AHT–1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

LT	LO	CHANGE	DATE
A		HA–635–8	
B		HA–634	
C		34366	
D		34372	
E		34372	
H	6A	#228106–1 REMOVED HA–536–102 & HA–535	N.L.C. 8–11–95
G	–	REDRAWN – NO CHANGE #212377	HB 11–17–87

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DIS.CODE 34D

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
BRODERICK 11–17–87	8–15–95	BLANDEN	1"=2"

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TECUMSEH, MICHIGAN

MATERIAL

INTERNAL USE ONLY
UGI:DISK5:[CLARK]AJ–DCAJ126□H–C.PRT

PART NO. DCAJ–126