



▲ DISCHARGE - COPPER  
O.D. - .375 NOMINAL (9.5)  
END I.D. - .253-.259(6.43-6.58)  
X.380 (9.7) MIN.  
PLUG, -2

▲ PROCESS - COPPER  
O.D. - .500 NOMINAL (12.7)  
WALL - .058 NOMINAL (1.5)  
END I.D. - .378-.384(9.60-9.75)  
X.865 MIN. (22.0)  
PLUG, -4

▲ SUCTION - COPPER  
O.D. - .500 NOMINAL (12.7)  
WALL - .058 NOMINAL (1.5)  
END I.D. - .378-.384 (9.60-9.75)  
X.865 MIN. (22.0)  
PLUG, -4

MUST USE ONLY AS PROCESS

MUST USE ONLY AS SUCTION

NOTES:

- 1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
- ▲ 2. MUST COMPLY WITH T.P.Co. GLOBAL SPEC. 08.

MANUFACTURING NOTES!

1. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

(A)		A	32103-3
(B)	G	B	HA588-2
		C	34719
		D	34439
		E	34439

DIMENSIONING = INCHES OR INCHES - (MILLIMETERS)

3D, VNX6

ENGLISH	
⊙	Q.A. SYMBOLS
▲	= CATEGORY I
★	= CATEGORY II
■	= CATEGORY III
■	= CATEGORY IV

AK

F		EC29368	TS	09MAY12	DATE						DIS.CODE	34D			NAME		SALES COMPRESSOR								
E		REDRAWN IN 3D & RELAY BOX UPDATED			N.L.D.		9-12-96	SJS		4/17/96				DWN.	BRODERICK	CK.	M'CAUGHEY	APR.	BLANDEN	SCALE	1:2		THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO		
D		REMOVED CAPACITOR CLIP			HMC		6/24/92	HMC		6/24/92				TECUMSEH PRODUCTS CO.			ANN ARBOR, MICHIGAN								
C		ADDED DIM. 0.172 0.184 0.184 0.184 0.184 0.184			HMB		6/24/92	HMB		6/24/92				MATERIAL			...								
B		26070 SPRINGS CLIP REMOVED			REL		1/21/91	REL		1/21/91				DRAWING NO.			DCAK035								
A		26677-1 BASE REMOVED			LT LC		CHANGE	DATE																	
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